Manufacturer: Xerox

Equipment Name: WorkCentre Copier

Model: 5632, 5638, 5645, 5655, 5665, 5675, 5687

Configuration: This document references the copier only configuration.

General description: This device is a Xerographic Copier.

Purpose: Document Copy

1. **Type of memory:**

   **Volatile memory:** What is the amount? What period of time does the unit need to be powered off to completely erase this memory?

   **User Interface Volatile memory:**
   DRAM: 32 MB (No user image data stored.)

   **Scanner Volatile Memory:**
   SRAM: 128 KB (No user image data stored.)

   **Copy Controller Volatile Memory:**
   EPC DRAM 128 MB to 512 MB (User image data stored. Subsequent jobs overwrite the data and all images are lost at power off or reboot.)
   SRAM 32 MB (Setup and User image data stored.)

   **Video Volatile Memory:**
   There are also a number of RAM buffers in the video path that are used for image manipulation (Reduce/Enlarge, etc.), and all have no data retention capability. When power is removed all data is lost. These buffers are typically built into the ASICs. Typical bleed down time for all volatile memory is 10 seconds.

2. **Non-Volatile Memory:** What type(s) of non-volatile memory are included, EPROM, EEPROM, Flash memory, NVRAM, and battery backed, etc. (fill in)

   **User Interface Non-Volatile memory:**
   Flash ROM: 16 MB (UI executable code. No user image data stored.)

   **Scanner Non-Volatile Memory:**
   DADF ROM: 1 MB (Scanner executable code. No user image data stored.)

   **Copy Controller Non-Volatile Memory:**
   Flash ROM 16 MB (OS and Copy Controller Control executable code. No user image data stored.)
   NVRAM 128 KB (Xerographic setpoints. No user image data stored.)
There are other non volatile memory devices in the device, but these are used solely for low-level I/O control. Some examples of this distributed control are:

- Power distribution, Photoreceptor and main drive motors control
- Raster Output Scanner (ROS)
- Paper Registration
- Finisher

2. **Accessibility:** Is it accessible by accidental/intentional keystroke, or software malfunction?
   
   **No.** However, the login system administrator or service technician (via diagnostic operation) may adjust certain machine operational parameters. User data is never accessible.

3. If "YES, it is accessible, describe location and purpose.

   Purpose: typical uses for non-volatile memory location are system identification number and system configuration, boot, and initialization parameters, for example (battery-backed NVRAM on SUNs); put in for future design needs, internal depot repair, clock circuit, "nice" to have, or to flag unauthorized software, etc.

   If "NO", it is not accessible, ____X____ (Check here).

4. **Required memory:** Is device needed for normal operation, i.e. required for this processing period?

   All memory listed is required for normal operation.

5. **Removal consequences:** If device memory chip is erased, what impact will this have on operation and normal function of device?

   Example: If the SUN is turned on without this means of checking for the authorized configuration, the system will not boot and therefore the data cannot be processed per the standard Practice Procedure (SPP).
   ROM memory device content is required and essential for operation and normal function of the device. Loss would render the device inoperable.
   ROM memory, as stated above, never contains user data. This memory is never overwritten or erased during normal operation.
   EPC DRAM memory processes user data. Content of this memory is lost at power off.

6. **Method of access:** How is it accessed? Is non-volatile memory location theoretically accessible with any system code, not just via the operating system or low level booting firmware?

   There is no user access to the memory devices, except as provided programmatically to control device behaviors.

   Remember: Modifying internal programming to access is not the same thing as unknowingly accessing from an accidental keyboard stroke.

7. **Warranty:** Does chip removal or EEPROM erasure void the warranty?
Yes, memory removal or erasure will void the warranty

8. **Size**: How much memory is contained? Number of bytes, etc.
   See section 1, “Type of Memory”

9. **Spacing**: Is the memory fully utilized or does it have available memory space for additional information to be placed?
   The non-volatile memory devices are sized to contain the necessary amount of data required for system operation. Usually there are some unused memory addresses where additional information could be theoretically stored. Without access to the software developers’ memory maps, determining the location of this unused memory would require reverse engineering the software.

10. Can this non-volatile memory be addressed to ensure that only authorized information is resident? If yes, how?
    At boot-up, the system computes a checksum for each non-volatile memory device. (Note: The computed checksum is compared against a value stored in the device itself. This is sufficient to detect hardware failures, but not necessarily intentional corruption.)

Evaluation and summary of this equipment was completed by the following:

________________________ Signature

___ Jonathan Burgess ________ (Printed name)

Program Manager ________ (Title)

5600 series Program Manager____ (Job function)

________________________ (Signature)

___ Randall Cusick ________ (Printed name)

Manager _________________ (Title)

Technical Marketing____ (Job function)