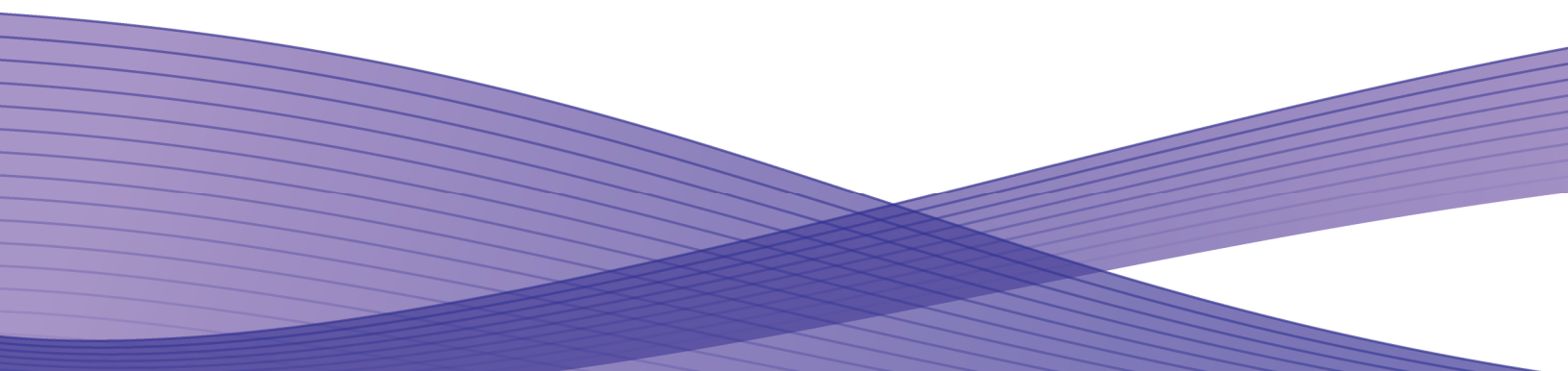




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Secure Installation and Operation of Your WorkCentre™ 7755/7765/7775



Secure Installation and Operation of Your WorkCentre™ 7755/7765/7775

Purpose and Audience

This document provides information on the secure installation and operation. All customers, but particularly those concerned with secure installation and operation of these machines, should follow these guidelines.

Overview

This document lists some important customer information and guidelines that will ensure that your device is operated and maintained in a secure manner.

Background

These devices are currently undergoing Common Criteria evaluation. The information provided here is consistent with the security functional claims made in the Security Target. Upon completion of the evaluation, the Security Target will be available from the Common Criteria Certified Product website (<http://www.commoncriteriaportal.org/products.html>) list of evaluated products, from the Xerox security website (<http://www.xerox.com/information-security/common-criteria-certified/enus.html>), or from your Xerox representative.

1. Please follow the guidelines below for secure installation, setup and operation of the evaluated configuration¹ for the device:
 - a). The security functions in the evaluated configuration that should be set up by the System Administrator are:
 - Immediate Image Overwrite
 - On Demand Image Overwrite
 - Disk Encryption
 - IP Filtering
 - Audit Log
 - SSL (for protection of management data)
 - IPSec
 - SNMP v3
 - Trusted Certificate Authorities
 - Local, Remote or CAC/PIV Authentication
 - Local Authorization and Personalization
 - 802.1x Device Authentication
 - Session Inactivity Timeout

System Administrator login is required when accessing the security features via the Web User Interface (Web UI) or when implementing the guidelines and recommendations specified in this document. To log in to the Web UI as an authenticated System Administrator, follow the instructions under “Accessing CentreWare IS” located on page 17 in the System Administration Guide (SAG)².

To log in to the Local User Interface (Local UI) as an authenticated System Administrator, follow the “System Administrator Access at the Control Panel” instructions located on page 15 in the SAG.

Follow the instructions located in the SAG in Chapter 4, Security to set up these security functions except as noted in the items below. Note that whenever the SAG requires that the System Administrator provide an IPv4 address, IPv6 address or port number the values should be those that pertain to the particular device being configured.

- b). The following services are also considered part of the evaluated configuration and should be enabled when needed by the System Administrator - Copy, Embedded Fax, Scan to E-mail, Workflow Scanning, Scan to Mailbox and Internet Fax.

¹ The term “evaluated configuration” will be used throughout this document to refer to the configuration of the device that is currently undergoing Common Criteria evaluation.

²Xerox® WorkCentre® 7755/7765/7775 System Administrator Guide, Version 1.0, September 2009

- c). Secure acceptance of the device, once device delivery and installation is completed, should be done by:
 - Printing out a Configuration Report by following the “Accessing a Configuration Report” instructions located on page 18 of the SAG.
 - Comparing the software/firmware versions listed on the Configuration Report with the Evaluated Software/Firmware versions listed in Table 2 of the Xerox WorkCentre™ 7755/7765/7775 Multifunction Systems Security Target, latest version issued and make sure that they are the same in all cases.
- d). Change the Administrator password as soon as possible. Reset the Tools password periodically.
- e). Xerox recommends the following passcodes be changed on a regular basis, chosen to be as random as possible and set to the indicated minimum lengths:
 - Smart Card or CAC passcode – 8 characters (alphanumeric)
 - Secure Print passcode – 6 digits
 - Scan To Mailbox password – 8 characters (alphanumeric)
- f). The System Administrator should establish or ensure that unique user accounts are established for all users and that no ‘Guest’ users are allowed to access any services on the device and that local usernames established on the device match domain names and both map to the same individual. Follow the “User Information Database” instructions starting on page 55 in the SAG to set up local user accounts on the device.

The System Administrator should also ensure that the ‘Minimum Length’ passwords for any unique user accounts established for all users should be set to at least 8 (alphanumeric) characters unless applicable internal procedures the System Administrator must comply with require a minimum password of a greater length. The ‘Maximum Length’ can be set to any value between 8 and 63 (alphanumeric) characters consistent with the same internal procedures. Follow the “Specifying Password Requirements” instructions on page 55 in the SAG to set the minimum and maximum password lengths.

- g). In the evaluated configuration the ability to delete a job should be set to ‘System Administrator Only’ from the Local UI. Follow the instructions for “Setting Job Deletion Options at the Control Panel” on page 5 of the Security Supplement³.
From the WebUI, the “Delete Jobs” access under Job Status Pathway should be set to ‘Locked’ for all users except the System Administrator. Follow the instructions to “Controlling Access to Tools and Features” on page 61 of the SAG.
- h). For establishing remote authentication access to network accounts follow the “Setting Up Network Authentication” instructions starting on page 56 of the SAG to set up an Authentication Server. Follow the Set Up Authentication Using Xerox Secure Access or Common Access Card/PIV” instructions starting on page 58 of the SAG to set up user authentication via a Common Access Card.
- i). For customers concerned about document files on the hard disk drive⁴ or Embedded Fax card memory the Immediate Image Overwrite and On Demand Image Overwrite security features, which comes installed on the device, must be properly configured and enabled.

Please follow the “Overwriting Image Data” instructions starting on page 74 in the SAG for proper setup and initiation of On Demand Image Overwrite from the Web UI. To setup and initiate On Demand Image Overwrite from the control panel, perform the following:

- Press the {**Machine Status**} hard button on the device’s control panel after logging in as a System Administrator.
- Touch the **Machine Information** tab; then touch the [**Tools**] button.
- Touch the [**Security Settings**] → [**Image Overwrite Security**] → [**On Demand Overwrite**] buttons in order.
- Touch the [**Overwrite Now**] button on the *On Demand Overwrite* screen. Determine whether a Standard or a Full image overwrite is desired; touch the applicable button ([**Standard**] or [**Full**], respectively).
- Touch the [**Overwrite**] button to initiate the On Demand Image Overwrite.

To enable Immediate Image Overwrite from the control panel, perform the following:

- Press the {**Machine Status**} hard button on the device’s control panel after logging in as a System Administrator.
- Touch the **Machine Information** tab; then touch the [**Tools**] button.
- Touch the [**Security Settings**] → [**Image Overwrite Security**] → [**Immediate Overwrite**] buttons in order.
- Touch the [**Enable**] button on the *Immediate Overwrite* screen and then touch the [**Save**] button. Immediate image overwrite will then be performed automatically on each job with no additional System Administrator action required.

³ Xerox® WorkCentre® 7755/7765/7775 Xerox® WorkCentre® 7500 Series Xerox® ColorQube® 9301/9302/9303 Security-Related Supplement to User Guidance, Version 1.0, September 2011

⁴ The device comes in a single board configuration with one board containing both the Network and Copy Controllers and with one hard disk drive.

Notes:

- Immediate Image Overwrite of a delayed or secure print job will not occur until after the machine has printed the job.
- If an Immediate Image Overwrite fails, an error message will appear at the top of the screen indicating that there is an Immediate Image Overwrite error and that an On Demand Image Overwrite should be run. This error message will persist until an On Demand Image overwrite is initiated by the System Administrator. In the case that the copy controller is reset at the same time a copy job is being processed by the device, this same error message may also appear when the copy controller has completed its reset.
- If there is a power failure or system crash while a network scan job is being processed, an Immediate Overwrite of the residual data will occur upon job recovery. However, the network scan job may not appear in the Completed Job Log.
- If there is a power failure or system crash of the network controller while processing a print job, residual data might still reside on the hard disk drive(s). The System Administrator should immediately invoke an On Demand Image Overwrite once the machine has been restored.
- Once a manual or scheduled On Demand Image Overwrite has been initiated by the System Administrator from either the Local UI or Web UI, as applicable, it cannot be aborted by the System Administrator.

The System Administrator also has the option of scheduling either a Standard or Full On Demand Image Overwrite from the Web UI. Follow the instructions starting on page 8-21 in the SAG to schedule an On Demand Image Overwrite.

- Before invoking an On Demand Image Overwrite verify that:
 - There are no active or pending print or scan jobs.
 - There are no new or unaccounted for Dynamic Loadable Modules (DLMs) or other software running on the machine.
 - There are no active processes that access the hard disk drive(s).
 - No user is logged into a session via network accounting, Xerox Standard Accounting, or the internal auditor, or into a session accessing a directory on the hard disk drive(s) ³.
 - After a power on of the machine all subsystems must be properly synced and, if printing of Configuration Reports is enabled on the device, the Configuration Report must have printed.
 - For any previously initiated On Demand Image Overwrite request the confirmation sheet must have printed.
 - The Embedded Fax card must have the correct software version and must be properly configured.
 - When invoked from the Web UI the status of the completed On Demand Image Overwrite will not appear on the Local UI but can be ascertained from the On Demand Overwrite Confirmation Report that is printed after the Network Controller reboots.
 - If an On Demand Image Overwrite fails to complete because of an error or system crash, Xerox recommends that first a system reboot or software reset be initiated by the System Administrator from either the Local UI or the Web UI and be allowed to complete; otherwise, the Local UI may become unavailable. If the Local UI does become unavailable the machine will have to be powered off and then powered on again to allow the system to properly resynchronize. Once the system reboots or software reset has completed the System Administrator should immediately perform another On Demand Image Overwrite.
 - If there is a failure in the hard disk drive(s) a message recommending that an On Demand Image Overwrite be run will appear on the Local UI screen. An Immediate Image Overwrite Error Sheet will also be printed or may contain incomplete status information. The System Administrator should immediately perform the requested On Demand Image Overwrite.
 - The time shown on the On Demand Overwrite progress screen displayed on the Local UI may not reflect Daylight Savings Time.
 - If an On Demand Image Overwrite is successfully completed, the completion (finish) time shown on the printed On Demand Overwrite Confirmation Report will be the time that the system shuts down.
 - The System Administrator should perform an On Demand Image Overwrite immediately before the device is decommissioned, returned, sold or disposed of.
- j). The device supports the use of SSLv2.0, SSLv3.0, RC4 and MD5. However, customers are advised to set the crypto policy of their clients to request either SSLv3.1 or TLSv1.0 and to disallow the use of RC4 and MD5.
- k). For SSL to work properly the machine must be assigned a valid, fully qualified machine name and domain. To set the machine name and domain:
- “Accessing CentreWare IS” instructions on page 17 of the SAG.
 - At the Web UI, select the **Properties** tab.

- Select the following entries from the **Properties 'Content menu': Connectivity → Protocols → IP.(Internet Protocol)**
 - Enter the domain name in the '**Domain Name**' text box and the machine name in the '**Host Name**' text box inside the **General** group box.
 - Select the [**Apply**] button to save the domain and host names entered.
- l). Xerox recommends the following when utilizing Secure Sockets Layer (SSL):
- Any self-signed digital certificate or digital certificate signed by a Trusted Certificate Authority should have a maximum validity of 180 days.
 - If a self-signed certificate is to be used the generic Xerox root CA certificate should be downloaded from the device and installed in the certificate store of the user's browser.
- m). Xerox recommends that HTTPS be enabled in the evaluated configuration. To enable HTTPS (SSL):
- At the Web UI⁵, select the **Properties** tab.
 - Follow the "Digital Certificates" instructions starting on page 62 of the SAG to install on the device either a self-signed digital certificate or a digital certificate signed by a Certificate Authority (CA).
 - Select the following entries from the **Properties 'Content menu': Connectivity → Protocols → HTTP.**
 - Select the Secure HTTP (SSL) **Enabled** checkbox in the **Configuration** group box and enter the desired HTTPS port number in the Port Number text box.
 - Select the [**Apply**] button. This will save the indicated settings. After saving the changes the Web UI will become disabled; the System Administrator will have to access the Web UI again.
- n). Xerox recommends the following when utilizing Secure Sockets Layer (SSL) for secure scanning:
- SSL should be enabled and used for secure transmission of scan jobs.
 - When storing scanned images to a remote repository using an https: connection, a Trusted Certificate Authority certificate should be uploaded to the device so the device can verify the certificate provided by the remote repository.
 - When an SSL certificate for a remote SSL repository fails its validation checks the associated scan job will be deleted and not transferred to the remote SSL repository. The System Administrator should be aware that in this case the job status reported in the Completed Job Log for this job will read: "Job could not be sent as a connection to the server could not be established".
- o). To be consistent with the evaluated configuration, the HTTPS protocol should be used to send scan jobs to a remote IT product.
- p). To be consistent with the evaluated configuration, protocol choices for remote authentication should be limited to [**Kerberos (Solaris)**], [**Kerberos (Windows 2000/2003)**] or [**LDAP**]. The device supports other protocol options. Choose the protocol option that best suits your needs. The System Administrator should be aware, however, that remote authentication using Kerberos will not work with Windows Server 2003.
- In the case of LDAP/LDAPS the System Administrator should ensure that SSL is enabled as discussed in Step 19 on page 7-9 in the SAG.
- q). To be consistent with the evaluated configuration, the device should be set for local authorization. Remote authorization was not evaluated since that function is performed external to the system. Choose the authorization option that best suits your needs.
- r). In viewing the Audit Log the System Administrator should note the following:
- Deletion of a file from Reprint Saved Job folders or deletion of a Reprint Saved Job folder itself is recorded in the Audit Log.
 - Deletion of a print or scan job or deletion of a scan-to-mailbox job from its scan-to-mailbox folder may not be recorded in the Audit Log.
 - Extraneous process termination events (Event 50) may be recorded in the Audit Log when the device is rebooted or upon a Power Down / Power Up. Extraneous security certificate completion status (Created/Uploaded/Downloaded) events (Event 38) may also be recorded.
- s). The System Administrator should download and review the Audit Log on a daily basis; the System Administrator should also download and review the Audit Log when a warning email is received that either the Audit Log contains 90 % (i.e., 13,500)

⁵ From here on the directions assume that the Web UI has been accessed already by following the "Accessing CentreWare IS" instructions on page 17 of the SAG.

of the 15,000 maximum allowable number of entries or there have been 15,000 audit log entries since the last Audit Log warning email.

In downloading the Audit Log the System Administrator should ensure that Audit Log records are protected after they have been exported to an external trusted IT product and that the exported records are only accessible by authorized individuals.

- t). Be careful not to create an IP Filtering rule that rejects incoming TCP traffic from all addresses with source port set to 80; this will disable the Web UI. Also, the System Administrator should configure IP filtering so that traffic to open ports from external users (specified by subnet mask) is dropped and so that the following ports for web services are closed: tcp ports 53202, 53303, 53404 and tcp/udp port 3702.

IP Filtering is not available for either the AppleTalk protocol or the Novell protocol with the 'IPX' filing transport. Also, IP Filtering will not work if IPv6 is used instead of IPv4.

- u). To enable disk encryption:

- At the Web UI, select the **Properties** tab.
- Select the following entries from the **Properties 'Content** menu: **Security → User Data Encryption**.
- Select the **Enabled** checkbox in the **User Data Encryption Enablement** group box.
- Select the **[Apply]** button. This will save the indicated setting. After saving the changes the Network Controller will reboot; once this reboot is completed the System Administrator will have to access the Web UI again.

Xerox recommends that before enabling disk encryption the System Administrator should make sure that the device is not in diagnostics mode and that there are no active or pending scan jobs.

- v). The System Administrator should ensure that the Embedded Fax Card and fax software is installed in accordance with the "Fax Install Wizard" instructions starting on page 120 in the SAG. The System Administrator can then set Embedded Fax parameters and options via the Local User Interface on the machine by following the instructions on pages 121 through 124 in the SAG.

- w). To enable and configure IPSec, follow the instructions starting on page 66 in the SAG.. Xerox strongly recommends that IPSec should be used to secure printing jobs; HTTPS (SSL) should be used to secure scanning jobs. Note: IPSec is not available for either the AppleTalk protocol or the Novell protocol with the 'IPX' filing transport.

Xerox also recommends that the default values for IPSec parameters listed in the IPSec section in the SAG be used whenever possible for secure IPSec setup. The following default values not listed in the SAG should also be used for secure IPSec setup:

- For defining policies the options listed for 'Hosts', 'Protocols' and 'Action' are all defaults; the System Administrator should choose the particular option that pertains to whether the hosts and protocols in each case are to be allowed or discarded and the corresponding desired action.
- The Host Group address type defaults to 'Specific'.
- Protocol Group Custom Protocol defaults to being disabled. If Custom Protocol is enabled then the protocol defaults to 'TCP' and the Device Is type defaults to 'Server'.
- The IPSec New Actions keying method defaults to 'Internet Key Exchange (IKE)'.
 - If 'Manual Keying' is selected the IPSec security option defaults to 'ESP', the Security Parameter Index: IN defaults to '256', the Security Parameter Index: OUT defaults to '257', the hash method defaults to 'SHA-1', the encryption method defaults to '3DES' and the keys option defaults to **'ASCII format (System will automatically convert to hex value for you)'**. Also, "AH" alone should not be selected as the IPSec Security option.
 - If 'Internet Key Exchange (IKE)' is selected the IKE Phase 1 key lifetime defaults to '86,400 seconds', the DH Group defaults to **'DH Group 2 (1024-bit MODP)'**, the **Encrypt/Hash pair defaults to 'SHA-1 and AES'**, the **IPSec mode defaults to 'Transport Mode'**, the IPSec security option defaults to 'ESP', the IKE Phase 2 key lifetime defaults to '28,800 seconds', the IKE Phase 2 hash method defaults to 'SHA1' and the IKE Phase 2 encryption method defaults to '3DES'.

- x). Xerox recommends that if SNMP is enabled SNMPv3 should be used. SNMPv3 can be set up by following the instructions on page 30 of the SAG.

SNMPv3 cannot be enabled until SSL (Secure Sockets Layer) and HTTPS (SSL) are enabled on the device.

The **Authentication Password** and the **Privacy Password** should both be at least 8 alphanumeric characters.

The System Administrator should be aware that in configuring SNMPv3 there is the option of resetting both the Privacy and Authentication passwords back to their default values. This option should only be used if necessary since if the default passwords are not known no one will be able to access the SNMP administrator account.

- y). There is a software verification test feature that checks the integrity of the executable code by comparing a calculated hash value against a pre-stored value to ensure the value has not changed. To initiate this feature perform the following from the Web UI:
- Select the **Properties** tab.
 - Select the following entries from the **Properties 'Content** menu': **Security → Software Verification Test**.
 - Select the **[Start]** button to initiate the software verification test.
- z). To enable the session inactivity timers (termination of an inactive session) from the Web UI:
- At the Web UI, select the **Properties** tab.
 - Select the following entries from the **Properties 'Content** menu': **Security → System Timeout**
 - Enter in the appropriate text box the desired inactive session timeout interval in minutes for the Web System Timer (i.e., the session timeout for the Web UI) and for the Touch User Interface System Timer (i.e., the session timeout for the Local User Interface).
 - Select the **[Apply]** button. This will save the indicated inactivity timer settings. After saving the changes the *System Timeout* page will be redisplayed.
- aa). To enable the session inactivity timer (termination of an inactive session) for the Local UI from the Local UI:
- .Select the **[Machine Status]** hard button on the device and then the **[Tools]** button to access the System Administrator Tool pathway.
 - Select the following buttons from the Tools menu: **[Device Settings] → [Timers] → [System Timeout...]**
 - Select the **[Enabled]** button and then enter the desired inactive session timeout interval in seconds in the text box.
 - Select the **[Save]** button. This will save the indicated Local UI inactivity timer setting. After saving the changes the *Timers* screen will be redisplayed.
- bb). To enable the Scan to Mailbox feature from the Web UI:
- Select the **Properties** tab.
 - Select the following entries from the **Properties 'Content** menu': **Services → Scan to Mailbox → Enablement**
 - Select the **[Enable Scan to Mailbox]** button and then select the **[On Scan tab, view Mailboxes by default]** button.
 - Select the **[Apply]** button. This will save the indicated settings.

Xerox strongly recommends that users place documents scanned using the Scan to Mailbox feature in private folders and not in public folders.

To set the scan policies for the Scan to Mailbox feature, select the following entries from the **Properties 'Content** menu': **Services → Scan to Mailbox → Scan Policies**. Public folders are not allowed in the evaluated configuration. The scan policies should therefore be set as follows:

- Deselect **[Allow Scanning to Default Public Folder]**.
 - Deselect **[Require per Job password to public folders]**.
 - Select **[Allow additional folders to be created]**
 - Select **[Require password when creating additional folders]**.
 - Select **[Prompt for password when scanning to private folder]**.
 - Deselect **[Allow access to job log data]**.
- cc). In the evaluated configuration the Embedded Fax Secure Receive option should be enabled⁶ and the fax forwarding on receive feature should be enabled. The Local Polling option and embedded fax mailboxes should not be set up or used .
- To enable Secure Receive from the Local UI follow the instructions under “Enabling or Disabling the Secure Fax Feature” on page 122 of the SAG. Make sure that the **[Enable]** button is selected.
 - To enable Fax Forwarding on Receive and establish up to five fax forward rules from the WebUI:
 - Select the **Properties** tab.
 - Select the following entries from the **Properties 'Content** menu': **Services → Embedded Fax → Fax Forward**.
 - Set up to five fax forward rules by selecting the **[Edit]** button besides the rule to be defined. Set up rules only using the Forward to Email options.
 - Select the **[Save]** button and then the **[Apply]** button. This will save and apply the fax forward rule(s) set up.

⁶ This will apply to any received fax, including faxes that are remotely polled to the device from another remote fax machine or remote device.

- The evaluation assumes that after normal business hours Fax Forwarding on Receive is enabled and secure receive is disabled.
- The Mailbox and Polling Policy should be set to delete received faxes when they are printed. To set the Mailbox and Polling Policy follow the instructions under “Defining Mailbox and Polling Policies” on page 129 of the SAG. Make sure the ‘Delete on Print’ option is selected.

dd). For best security Xerox strongly recommends that any print job (other than a LANFax job) submitted to the device from a client or from the WebUI be submitted as a secure print job. Once a secure print job has been submitted the authenticated user can release the job for printing at the Local UI following the directions under ‘Managing Secure Print Jobs’ on page 7 of the Security Supplement and under ‘Printing or Deleting Secure Jobs at the Printer’ on page 84 of the User Guide⁷.

ee). To maintain the certified configuration, Xerox recommends that acceptance of customer software upgrades via the network be disabled. To disable software upgrades via the network from the WebUI make sure that the [Enable] checkbox associated with the Upgrades entry is not selected. See the instructions for ‘Updating the Printer Software’ on page 169 of the SAG.

ff). Change the Administrator password as soon as possible. Reset the Tools password periodically.

Xerox recommends that you (1) set the Administrator password to a minimum length of eight alphanumeric characters, (2) change the Administrator password once a month and (3) ensure that all passwords are strong passwords (e.g., passwords use a combination of alphanumeric and non-alphanumeric characters; passwords don’t use common names or phrases, etc.).

For directions on how to change the Tools password, follow the “Changing the System Administrator Password” instructions on page 17 in the SAG.

gg). In the evaluated configuration and the following features and protocols should be disabled:

- Reprint from Saved Job
- SMart eSolutions
- Custom Services (Extensible Interface Platform or EIP)
- Network Accounting and Auxiliary Access
- Use of Embedded Fax mailboxes.
- Admin Password Reset security feature
- NTP
- Direct USB Printing,
- AppleTalk and Novell protocols
- Web Services

2. Xerox recommends that the System Administrator change the SNMP v1/v2c public/private community strings from their default string names to random string names.
3. Direct USB printing is not part of the evaluated configuration.
4. Before upgrading software via the Manual/Automatic Customer Software Upgrade, please check for the latest certified software versions. Otherwise, the machine may not remain in its certified configuration.
5. Xerox recommends that customers sign up for the RSS⁸ subscription service available via the Xerox Security Web Site (Security@Xerox) at www.xerox.com/security that permits customers to view the latest Xerox Product Security Information and receive timely reporting of security information about Xerox products, including the latest security patches.
6. The device should be installed in a standard office environment. Office personnel should be made aware of authorized service calls (for example through appropriate signage) in order to discourage unauthorized physical attacks such as attempts to remove the internal hard disk drive(s). The System Administrator should also ensure that office personnel are made aware to pick up the outputs of print and copy jobs in a timely manner.
7. Customers who encounter or suspect software problems should immediately contact the Xerox Customer Support Center to report the suspected problem and initiate the SPAR (Software Problem Action Request)⁹ process for addressing problems found by Xerox customers.

⁷ Xerox® WorkCentre® 7755/7765/7775 User Guide, Version 1.0, September 2009.

⁸ Really Simple Syndication – A lightweight XML format for distributing news headlines and other content on the Web. Details for signing up for this RSS Service are provided in the Security@Xerox RSS Subscription Service guide posted on the Security@Xerox site at http://www.xerox.com/go/xrx/template/009.jsp?view=Feature&ed_name=RSS_Security_at_Xerox&Xcntry=USA&Xlang=en_US.

⁹ A SPAR is the software problem report form used internally within Xerox to document customer-reported software problems found in products in the field.

8. Caution: the device an authenticated System Administrator to disable functions like Image Overwrite Security that are necessary for secure operation. System Administrators are advised to periodically review the configuration of all installed machines in their environment to verify that the proper evaluated configuration is maintained.
9. Depending upon the configuration of the device, two IPv4 addresses, a primary IPv4 address and a secondary IPv4 address, may be utilized. The System Administrator selects whether the primary IPv4 address will be obtained statically or dynamically via DHCP from the **IP (Internet Protocol)** page on the Web UI¹⁰. The second IPv4 address is assigned via APIPA when the System Administrator enables the 'Self Assigned Address' option from the **IP (Internet Protocol)** page on the Web UI. If the 'Self Assigned Address' option is enabled (which is the default case), this secondary IPv4 address will not be visible to the SA¹¹. Xerox recommends that the 'Self Assigned Address' option from the Web UI **IP (Internet Protocol)** page be disabled unless either APIPA is used or Apple Rendezvous/Bonjour support is required.
10. If a system interruption such as power loss occurs a job in process may not be fully written to the hard disk drive(s). In that case any temporary data created will be overwritten during job recovery but a corresponding record for the job may not be recorded in the completed job log or audit log.
11. If IPv6 is disabled and then a software upgrade is performed by a Xerox Service Technician using an AltBoot, IPv6 will be disabled even though both the Local UI and Web UI show that IPv6 is enabled. IPv6 can be enabled again by first disabling it on the Web UI and then re-enabling it on the Web UI.
12. A unique Scan-to-Mailbox mailbox should be established for each authenticated user.
13. Remote Polling should only be used by the System Administrator.
14. Printing of Embedded Fax confirmation reports is not included in the evaluation. The Embedded Fax cover sheets should not be printed with an Embedded Fax job.
15. Users should be aware that correct remote repository document pathnames for the receipt of workflow scanning jobs should start with one '\ ' as opposed to the two '\ 's shown in the SAG (e.g., page 116).
16. Xerox recommends that users undergo appropriate training on how to use the device in a secure manner before being assigned user accounts to access the device.
17. The following security-relevant windows are available from the Local User Interface with System Administrator login and authentication. These windows provide standard system configuration or job management capability:
 - **Host Name Keyboard** – Allows the System Administrator to specify the IP host name used by the device as part of the Quick Setup Home process for setting up the device's IP address. Is accessible by selecting the following screens/buttons in order: [**Machine Status**] hard button → [**Tools**] button → [**Device Settings**] button → [**Quick Setup Home**] button → [**IP Address Settings**] button → [**Next**] button → [**Next**] button → [**Get IP Address from DHCP Server**] button → select the 'Host Name' text box.
 - **Embedded Fax Settings – Fax Setup** – Allows the System Administrator to enable or disable the embedded fax feature. Is accessible by selecting the following screens/buttons in order: [**Machine Status**] hard button → [**Tools**] button → [**Service Settings**] button → [**Embedded Fax Settings**] button → [**Fax Setup**] button.
18. The following windows are available to any authenticated and authorized user from the Local User Interface. These windows provide standard machine services or job management capability:
 - **Embedded Fax Batch Send Confirmation** – Allows a user to either send an Embedded Fax job to a remote destination immediately or include the job as part of a "batch" of Embedded Fax jobs sent to the same destination. Is accessible by selecting the following screens/buttons in order: [**Services Home**] hard button → [**Fax**] feature button → [**Start**] hard button when a user is submitting an Embedded Fax Send job to the same destination as a previously submitted "delayed send" Embedded Fax job.
 - **Workflow Scanning Authentication Required** – Allows a user to enter the proper user credentials for a workflow scanning job being sent to a network destination that requires user login. Is accessible by selecting the following screens/buttons in order: [**Services Home**] hard button → [**Workflow Scanning**] button → [**Start**] hard button when a user is submitting a workflow scanning job to a network destination that requires user login → [**OK**] button.
 - **Pausing an active job being processed by the device** – Allows the user to pause an active copy, print, workflow scanning, scan to email, Internet Fax or Embedded Fax job while it is being processed. Is accessible by selecting the [**Stop**] machine hard button while a job is being processed by the device. Depending on the type of jobs being processed by the device when the [**Stop**] button is selected, one of the following **Pause** windows will be displayed as appropriate to allow the user to determine whether to delete or continue processing of the job: **Scanning Pause** window, **Printing Pause** window, **Copy Only (Scanning and Printing) Pause** window, **Scanning/Printing (Simultaneous Jobs) Pause** window, **Scanning Build Job**

¹⁰ The primary IPv4 address can also be assigned dynamically via DHCP from the Dynamic Addressing screen on the Local UI.

¹¹ The primary IPv4 address will always be displayed on the Configuration Report that can be printed for the device.

Segment (No Printing) Pause window, Printing Build Job Segment (No Scanning) Pause window or Scanning Build Job Segment/Printing Another Job Pause window.

- **Overwrite Security Failure** – Automatically provides an error message to the user in case an Immediate Image Overwrite of a copy, print, workflow scanning, scan to email, Internet Fax or Embedded Fax job fails. The error message informs the user to notify the System Administrator that an On Demand Overwrite should be run and persists on the Local UI screen until either a manual or a scheduled On Demand Overwrite is initiated.
 - **Custom Services** – Provides access to any custom services (Third Party applications developed with a common API to run on a Xerox device) that are installed in the device. Is accessible by selecting the following screens/buttons in order: [**Services Home**] hard button → [**Custom Services**] button. The user then selects any of the installed services listed on the *Custom Services* screen which will cause that service to be run. The user should be aware of the following:
 - A screen will be displayed with the appropriate error message when the device encounters an error while attempting to access a custom service installed on the device.
 - If the [**Access**] hard button is selected after selecting an installed custom service, a screen will be displayed that will allow the user to exit the Custom Services service.
 - **User Interface Diagnostics** - Allows the user to run diagnostics on the User Interface software. Is accessible by pressing the machine hard buttons 'Dial Pause' + '*' + '#' in that order.
 - **Automatic Maintenance** – Provides a notice to a user when automatic maintenance of the Internal Marking Engine on the device to perform print quality diagnostics and calibration is being performed. Applicable screens will be displayed to indicate when this automatic maintenance is about to start and is in progress; the user has the option to cancel the automatic maintenance by selecting the [**Cancel**] button on the screen that appears when automatic maintenance is about to start.
19. The Web UI provides a set of on-line help pages that provide guidance on most of the Web UI pages. These on-line help pages can be accessed from the Web UI by selecting the [Help] button on the upper right hand corner of every Web UI page; the on-line help page corresponding to the Web UI page being viewed will be displayed. There is also a 'TOC' contents list of all Web UI help pages to the left of each help page; scrolling through the content list and selecting the desired page will also cause the applicable on-line help page to be displayed.

The following pages are available from the Web UI with System Administrator login and authentication but are not documented in either the SAG or the on-line help:

- **Scan Compression Capability Page** – Allows a user to set compression capability for Workflow Scanning. Is accessible by selecting the following items in order: **Scan** tab → selecting a template from the Template List in the Scan content menu → [**Edit**] button in the **Compression Capability** group box.
- **Entry Screen Defaults** - Allows the System Administrator to set the default entry screens (also called the “default wakeup screens”) for the Local UI. Is accessible by selecting the **Properties** tab and then selecting **General Setup** → **Entry Screen Defaults** from the **Properties** tab content menu.
- **Sleep Mode Settings** - Allows the System Administrator to set the Network Controller sleep mode settings. Is accessible by selecting the **Properties** tab and then selecting **General Setup** → **Sleep Mode Settings** from the **Properties** tab content menu. The System Administrator can also set up advanced Network Controller sleep mode settings by selecting the [**Advanced Settings**] button located on the *Sleep Mode Settings* page.
- **Internet Fax Defaults File Extension Page** – Allows the System Administrator to set Internet Fax default file extensions to be created in either upper or lower case. Is accessible by selecting the **Properties** tab and then selecting from the **Properties** tab content menu **Services** → **Internet Fax** → **Defaults** → **Edit** from the **File Extension** group box on the **Internet Fax Defaults** page.
- **Validation Servers** – Allows the System Administrator to select and configure up to six Workflow Scanning validation
- **Application Domain/Content Query** - Allows the configuration of the system to perform an LDAP query for the logged-in user's authentication domain prior to authenticating the server. Is accessible by typing **http://{IP Address}¹²/diagnostics/index.dhtml** and then selecting 'Authentication Domain/Context Query' from the **Diagnostics** Content Menu.
- **Scanning Lock Files** - Allows bypassing the filename locking feature. Is accessible by typing **http://{IP Address}/diagnostics/index.dhtml** and then selecting 'Scanning Lock Files' from the **Diagnostics** Content Menu or by typing **http://{IP Address}/diagnostics/lockFiles.dhtml**.

¹² {IP Address} is the IPv4 address of the machine

- **Grey Other Queue Button** - Allows the System Administrator to grey out the 'Other Queue' button on the Local UI. Is accessible by typing <http://{IP Address}/diagnostics/index.dhtml> and then selecting 'Grey Other Queues Button' from the Diagnostics Content Menu or by typing <http://{IP Address}/diagnostics/hideotherqueuesbutton.php>.
- **Secure Print Alphanumeric PIN** - Allows the System Administrator to set the secure print PIN to be alphanumeric characters instead of just digits. Is accessible by typing either <http://{IP Address}/diagnostics/index.dhtml> and then selecting 'Secure Alphanumeric PIN' from the Diagnostics Content Menu or by typing <http://{IP Address}/diagnostics/secureprintalphanumericpin.php>.
- **Secure Attribute Editor** - Allows the user to change some system attributes related to PDLs (e.g., memory usage, copies per page, etc.). Is accessible by typing <http://{IP Address}/diagnostics/secureattr.dhtml>.
- **Suppress Job Name** - Allows the System Administrator to suppress displaying the job name on the Banner Page when submitting a print job. Is accessible by typing <http://{IP Address}/diagnostics/jobNameSuppress.dhtml>.
- **Job Log File Format** - Allows the System Administrator to set the XML job log file format. Is accessible by typing <http://{IP Address}/diagnostics/jobLog.dhtml>.
- **File Extension Case** - Allows the System Administrator to select all file extensions to be created in either lower or upper case. Is accessible by typing <http://{IP Address}/diagnostics/fileExtensionCase.dhtml>.
- **Email Security** - Allows the System Administrator to secure the device's email service. Is accessible by typing <http://{IP Address}/diagnostics/emailSecurity.php>.
- **Binary Printing Support** - Allows the device to accept printing jobs that are identified as binary files. Is accessible by typing <http://{IP Address}/diagnostics/binaryAllow.php>.
- **XSA Reports with User IDs** - Allows the device to generate Xerox Standard Accounting reports with User IDs. Is accessible by typing <http://{IP Address}/diagnostics/enableUserID.php>.
- **Postscript Filter PDL Guessing Policy** - Allows the System Administrator to select whether the Postscript Filter guess algorithm will use a strict or loose interpretation. Is accessible by typing <http://{IP Address}/diagnostics/postScriptTokens.php>.
- **Web Services IP Lockout Reset** - Allows the System Administrator to clear the Web Services IP Address Lockout cache. Is accessible by typing <http://{IP Address}/diagnostics/ipLockout.php>.
- **Service Registry Reset** - Allows the System Administrator to reset the device's Service Registry to its default values. Is accessible by typing <http://{IP Address}/diagnostics/registryReset.php>.
- **Job Queue Limit** - Allows the System Administrator to set the maximum number of jobs that can be listed in the device's job queues. Is accessible by typing <http://{IP Address}/diagnostics/jobLimit.php>.
- **Barcode Space Character Interpretation** - Allows the System Administrator to choose how the device renders space characters within barcode fonts. Is accessible by typing <http://{IP Address}/diagnostics/barcodeSpaceToggle.php>.
- **DHCP v6** - Allows the System Administrator to choose which compliance option will be followed when DHCP v6 is used. Is accessible by typing <http://{IP Address}/diagnostics/dhcpv6Options.php>.
- **View Service Registry Contents** - Allows the System Administrator to view the contents of the device's Service Registry. Is accessible by typing <http://{IP Address}/diagnostics/viewRegistry.php>.
- **Diagnostics Tree** - Allows the System Administrator to view the selectable list of diagnostics Special Purpose Pages. Is accessible by typing <http://{IP Address}/diagnostics/tree.php>.
- **Color Copy Control Test Result** - Allows the System Administrator to view the Color Copy Control test results. Is accessible by typing <http://{IP Address}/diagnostics/testResult.php>.
- **PCL Advanced Configuration** - Allows the System Administrator to enter the desired PCL advanced configuration paper size code. Is accessible by typing <http://{IP Address}/diagnostics/pclSetup.php>.
- **Download DLM PCL Forms** - Allows the System Administrator to download the DLM PCL forms into the device. Is accessible by typing http://{IP Address}/diagnostics/dl_pcl.php.
- **Multiple Pages per JBIG2 Dictionary** - Allows the System Administrator to enable the multiple pages per JBIG2 dictionary feature (for PDF and PDF/A only). Is accessible by typing <http://{IP Address}/diagnostics/disableMultiplePages.php>.
- **Print Behavior Settings** - Allows the System Administrator to configure/enable alternate media dimension settings for print jobs. Is accessible by typing <http://{IP Address}/diagnostics/alternateMedia.php>.

- **Show WebUI Configuration Page** - Allows the System Administrator to enable users who are not authenticated administrators to view the WebUI Configuration Page. Is accessible by typing **http://{IP Address}/diagnostics/ShowConfigPage.php**.
- **NTLM v2 Response** - Allows the System Administrator to enable the device to send only the NT Lan Manager (NTLM) Version 2 protocol (and refuse the LM & NTLM versions). Is accessible by typing **http://{IP Address}/diagnostics/NTLMSecurity.php**.
- **Custom Size Allowed** - Allows the System Administrator to allow custom size paper to be used for print jobs. Is accessible by typing **http://{IP Address}/diagnostics/customSizeAllowed.php**.
- **Copies Per Page Print Setting** - Allows the System Administrator to permit the use of the copies per page setting for print jobs. Is accessible by typing **http://{IP Address}/diagnostics/copiesPerPage.php**.
- **Print Behavior Settings (Suppress Last Blank Page)** - Allows the System Administrator to suppress a last blank page for print jobs. Is accessible by typing **http://{IP Address}/diagnostics/suppresslastblankpage.php**.
- **Display CAC/PIV Feature** - Allows the System Administrator to enable the display of the CAC/PIV feature. Is accessible by typing **http://{IP Address}/diagnostics/enableCAC.php**.
- **Install Software (View Scan Templates Created by WIA Driver)** - Allows the System Administrator to install the #00022121 Network Controller version to view templates created by the Microsoft Windows Image Acquisition (WIA) driver. Is accessible by typing **http://{IP Address}/diagnostics/00022121.dhtml**. The System Administrator should be aware that installing this Network Controller version will result in the device no longer being in the certified configuration.

20. The following pages are available from the Web User Interface with no user login and authentication required:

- **Site Map** - Provides the user with hyperlink pointers to each Web User Interface screen organized by Web UI tab. Is accessible by selecting the [Site Map] button in the upper right hand corner of every Web User Interface page.
- **Exit from Sleep Mode** – Automatically informs the user, when the Network Controller is in 'Sleep Mode' at the time the user attempts to make a change to current settings on a Web User Interface web page, that the Network Controller needs to be taken out of 'Sleep Mode' before the requested changes can be made.

21. Customers who required specialized changes to support unique workflows in their environment may request specific changes to normal behavior. Xerox will supply these SPAR releases to the specific customers requesting the change. Please note that in general enabling a specialized customer-specific feature will take the system out of certified configuration.

Contact

For additional information or clarification on any of the product information given here, contact Xerox support.

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